

	<h1>TECHNICAL DATA SHEET</h1>	Realease	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Code	Description	ISO 18496:2020	Working temperature (°C) ¹
DA160P DA160M	ALLUMINIUM BRAZING FLUX FOR CAB DAL160	FL20	550-650

Characteristics / Applications:

Colour: white

Density: powder g/cm³
paste g/cm³

Characteristics / Applications:

Non hygroscopic flux for aluminum alloy, low active, the residuals are non corrosive but can be removed by washing or pickling typically used in **controlled atmosphere brazing (CAB)**

Recommended alloys

ALL95, ALL87

TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

Availability²

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)

¹ According Annex A ISO 18496:2020

² See table 1 ISO 18496:2020