

	<h1>TECHNICAL DATA SHEET</h1>	Realease	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Code	Description	ISO 18496:2020	Working temperature (°C) <sup>1</sup>
DA140CsP DA140CSM DA140CSM WS	ALLUMINIUM BRAZING FLUX DAL140CS	FL20	300-600

### Characteristics / Applications:

Colour: white

Density: powder g/cm<sup>3</sup>  
paste g/cm<sup>3</sup>

Non hygroscopic flux for zinc aluminum alloy or aluminum alloy with high Mg content, low active, the residuals are non corrosive but can be removed by washing or pickling

Recommended alloys

ZnAl Brazing alloys or AlSi alloys

### TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

#### Availability<sup>2</sup>

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
x	x				

<sup>1</sup> According Annex A ISO 18496:2020

<sup>2</sup> See table 1 ISO 18496:2020