

	<h1>TECHNICAL DATA SHEET</h1>	Release	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Code	Description	ISO 18496:2020	Working temperature (°C) <sup>1</sup>
DA140P DA140M DA140MN WS	ALLUMINIUM BRAZING FLUX DAL140	FL20	550-650

**Characteristics / Applications:**

Colour: white

Density: powder g/cm<sup>3</sup>  
paste g/cm<sup>3</sup>

Non hygroscopic flux for aluminum alloy, low active, the residuals are non corrosive but can be removed by washing or pickling

**Recommended alloys**

ALL95, ALL87

**TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020**

**Availability<sup>2</sup>**

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
X	X	X			

<sup>1</sup> According Annex A ISO 18496:2020

<sup>2</sup> See table 1 ISO 18496:2020